

## HYDRAULIC POWER STEERING FITTING INSTRUCTIONS

- Before fitting a Hydraulic Rack and Pinion Steering system, it is essential to drain all hydraulic fluid from the system (including that of the steering pump) and inspect it before disposing of the fluid. If the drained fluid has metallic particles or other foreign matter in it, the pump must be inspected, as it may be damaged and cause premature problems in the new steering gear.
- Once the system has been drained, it must be thoroughly cleaned, including the pump, to ensure it is free of contamination before installing the new steering system. This cleansing be done using a hydraulic circuit cleaning fluid (several manufacturers supply this)
- After installing the new steering system, the system is refilled with fresh hydraulic fluid and bled to remove any air pockets that may have been created.
- When replacing the pump, do not overtighten the belt.
- When installing the steering system, great care must be taken with the bellows, as they may easily be damaged or twisted during installation in the vehicle, which may result in oil leakage. An instruction card is included in each steering set, along with a description with photos and text explaining how to assemble the steering mechanism and how the bellows should look after assembly.
- Oil suitable for the steering mechanism fitted must be used. Fitting a steering system other than as described may cause breakdowns and damage for which WAT DIRECCIONES SA not is not liable. It also invalidates the warranty.